

Product data sheet

Specifications



Soft starter, Altivar Soft Starter ATS430, 250A, 208 to 600V AC, control supply 110 to 230V AC

ATS430C25S6

Product availability: Stock - Normally stocked in distribution facility

Main

| | |
|--------------------------------|---|
| Range of Product | Altivar Soft Starter ATS430 |
| Product or Component Type | Soft starter |
| Product destination | Asynchronous motors |
| Product Specific Application | Standard industrial machines |
| Device short name | ATS430 |
| Phase | 3 phase |
| Utilisation category | AC-3A AC-53A |
| Ue power supply voltage | 208...600 V AC - 15...10 % |
| power supply frequency | 50...60 Hz - 20...20 % |
| [Ie] rated operational current | Normal duty 250 A in line 104 °F (40 °C)) |
| Service factor at Ie | 100 |
| Torque control | True |
| IP Degree of Protection | IP00 |
| Motor power kW | 75 kW 230 V in line normal duty 132 kW 400 V in line normal duty 132 kW 440 V in line normal duty 160 kW 500 V in line normal duty 160 kW 525 V in line normal duty |
| Maximum Horse Power Rating | 75 hp 208 V normal duty 100 hp 230 V normal duty 200 hp 460 V normal duty 250 hp 575 V normal duty |
| Communication Port Protocol | Modbus serial |

Complementary

| | |
|--------------------------------------|-------------------------------------|
| Device connection | In line |
| Overload current | 400 % Ie for 13 s |
| On-load factor | 50 % |
| Operating cycles/hour | 10 cyc/h |
| [Us] control circuit voltage | 110...230 V AC 50-60 Hz - 15...10 % |
| Apparent power | 70 VA |
| Integrated motor overload protection | True |
| motor thermal protection class | Class 10E |

Price is "List Price" and may be subject to a trade discount – check with your local distributor or retailer for actual price.

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| Protection type | Phase failure mains Thermal protection mains Thermal protection starter Current overload motor Motor underload motor Excessive acceleration time motor Motor phase loss detection motor Protection against line phase inversion mains External thermal protection motor Short-circuit between motor phase and earth motor |
| current limiting %In (5 x Ie maximum) | 150...700 % |
| [In] Rated current pwr loss specifctn | 250 A |
| Power loss static current independent | 19 W |
| Power loss per device current dependent | 47 W |
| Power loss during starting | 2085 W during starting at 40 °C at 400% In |
| Standards | EN/IEC 60947-4-2 UL 60947-4-2 IEC 60664-1 |
| Product Certifications | cULus CE UKCA CCC RCM EAC KC |
| Marking | CULus CE UKCA CCC RCM EAC KC |
| [Uc] control circuit voltage | 24 V DC |
| Discrete input number | 4 |
| Discrete input type | STOP) digital input, 4.4 kOhm RUN) digital input, 4.4 kOhm DI3) digital input, 4.4 kOhm DI4) digital input, 4.4 kOhm |
| Input compatibility | STOP digital input level 1 PLC EN/IEC 61131-2 RUN digital input level 1 PLC EN/IEC 61131-2 DI3 digital input level 1 PLC EN/IEC 61131-2 DI4 digital input level 1 PLC EN/IEC 61131-2 |
| Discrete input logic | Digital input STOP 0...< 5 V <= 2 mA > 11 V, >= 5 mA Digital input RUN 0...< 5 V <= 2 mA > 11 V, >= 5 mA Digital input DI3 0...< 5 V <= 2 mA > 11 V, >= 5 mA Digital input DI4 0...< 5 V <= 2 mA > 11 V, >= 5 mA |
| Relay output number | 2 |
| Relay output type | Relay outputs R1A, R1C NO Relay outputs R1B, R1C NC Relay outputs R2A, R2C NO |
| Minimum switching current | 100 mA 12 V DC relay outputs |
| Maximum switching current | Relay outputs 2 A / 250 V AC for AC-15 100000 cycles following IEC 60947-5-1 Relay outputs 2 A / 30 V DC for DC-13 150000 cycles following IEC 60947-5-1 |
| Analogue input number | 1 |
| Analogue input type | PTC1 : PTC temperature probe PTC2 : PTC temperature probe |
| Analogue output number | 1 |

| | |
|------------------------------------|---|
| Analogue output type | Current output AQ1 : 0...20 mA/4...20 mA , impedance< 500 Ohm Voltage output AQ1 : 0...10 V , impedance> 470 Ohm |
| Communication port protocol | Modbus serial RJ45 Modbus serial open style (DO, D1, PE, COM) |
| Connector Type | 1 RJ45 Open style |
| Physical interface | 2-wire RS 485 RJ45 2-wire RS 485 open style (DO, D1, PE, COM) |
| Transmission frame | RTU : 1 RJ45 RTU : open style (DO, D1, PE, COM) |
| Transmission rate | 4.8...38.4 kbps for Modbus serial RJ45 0.3...115.2 kbps for Modbus serial open style (DO, D1, PE, COM) |
| Data format | 8 bits, odd, even or no parity, 1 or 2 bits to stop for Modbus serial RJ45 8 bits, configurable odd, even or no parity for Modbus serial open style (DO, D1, PE, COM) |
| Number of addresses | 0...247 Modbus serial |
| Method of access | Slave Modbus serial |
| Type of polarization | No impedance Modbus serial |
| Display screen available | True |
| Operating position | Vertical +/- 10 degree |
| Height | 17.4 in (443 mm) |
| Width | 8.1 in (206 mm) |
| Depth | 10.3 in (261.2 mm) |
| Product Weight | 36.38 lb(US) (16.50 kg) |
| internal bypass | True |
| Function Available | Single direction Pre-heating Power monitoring Condition monitoring User management Ports and services hardening Security event logging Cybersecure firmware update Small motor test |
| material declaration | True |

Environment

| | |
|---|--|
| Electromagnetic compatibility | Conducted and radiated emissions level A conforming to IEC 60947-4-2 Electrostatic discharge level 3 conforming to IEC 61000-4-2 Immunity to radiated radio-electrical interference level 3 conforming to IEC 61000-4-3 Immunity to electrical transients level 4 conforming to IEC 61000-4-4 Voltage/current impulse level 3 conforming to IEC 61000-4-5 Damped oscillating waves level 3 conforming to IEC 61000-4-18 Immunity to conducted disturbances radio-frequency level 3 conforming to IEC 61000-4-6 |
| Pollution degree | Level 3 |
| [Uimp] rated impulse withstand voltage | 6 kV |
| [Uij] Rated Insulation Voltage | 600 V |
| Environmental class (during operation) | Class 3C3 according to IEC 60721-3-3 Class 3S3 according to IEC 60721-3-3 |
| Ambient air temperature for operation | -13...104 °F (-25...40 °C) (without derating) 104...140 °F (40...60 °C) (with current derating of 1 % per °C above 40 °C) |
| Ambient Air Temperature for Storage | -40...158 °F (-40...70 °C) |

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|---|---|
| Ambient air transport temperature | -40...158 °F (-40...70 °C) |
| Operating altitude | <= 6561.68 ft (2000 m) without derating > 2000...4800 m with current derating 1 % per 100 m above 2000 m |
| Relative humidity | 5...95 % without condensation or dripping water EN/IEC 60068-2-3 |
| Maximum deflection under vibratory load (during operation) | 1.5 mm at 2...13 Hz |
| Maximum deflection under vibratory load (during storage) | 1.75 mm at 2...9 Hz |
| Maximum deflection under vibratory load (during transport) | 1.75 mm at 2...9 Hz |
| Maximum acceleration under vibrational stress (during operation) | 1 gn at 13...200 Hz |
| Maximum acceleration under vibratory load (during storage) | 1 gn at 9...200 Hz 1.5 gn at 200...500 Hz |
| Maximum acceleration under vibratory load (during transport) | 1 gn at 9...200 Hz 1.5 gn at 200...500 Hz |
| Maximum acceleration under shock impact (during operation) | 15 gn at 11 ms |
| Maximum acceleration under shock load (during storage) | 10 gn at 11 ms |
| Maximum acceleration under shock load (during transport) | 10 gn at 11 ms |

Ordering and shipping details

| | |
|--------------------------|---------------|
| Category | US1CP1G22588 |
| Discount Schedule | CP1G |
| GTIN | 3606486948705 |
| Returnability | Yes |
| Country of origin | ID |

Packing Units

| | |
|-------------------------------------|----------------------------|
| Unit Type of Package 1 | PCE |
| Nbr. of units in pkg. | 1 |
| Package 1 Height | 18.701 in (47.500 cm) |
| Package 1 Width | 9.843 in (25.000 cm) |
| Package 1 Length | 19.921 in (50.600 cm) |
| Package weight(Lbs) | 58.423 lb(US) (26.500 kg) |
| Unit Type of Package 2 | P06 |
| Number of Units in Package 2 | 3 |
| Package 2 Height | 24.606 in (62.500 cm) |
| Package 2 Width | 23.622 in (60.000 cm) |
| Package 2 Length | 31.496 in (80.000 cm) |
| Package 2 Weight | 197.314 lb(US) (89.500 kg) |

Contractual warranty

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|-----------------------------|----|
| Warranty (in months) | 18 |
|-----------------------------|----|



Environmental Data

Schneider Electric aims to achieve Net Zero status by 2050 through supply chain partnerships, lower impact materials, and circularity via our ongoing “Use Better, Use Longer, Use Again” campaign to extend product lifetimes and recyclability.

[Environmental Data explained >](#)

[How we assess product sustainability >](#)



Environmental footprint

| | |
|--|---|
| Total lifecycle Carbon footprint | 6 123 kg CO2 eq. |
| Carbon footprint of the manufacturing phase [A1 to A3] | 580 kg CO2 eq. |
| Carbon footprint of the distribution phase [A4] | 4 kg CO2 eq. |
| Carbon footprint of the installation phase [A5] | 4 kg CO2 eq. |
| Carbon footprint of the use phase [B2, B3, B4, B6] | 5 493 kg CO2 eq. |
| Carbon footprint of the end-of-life phase [C1 to C4] | 42 kg CO2 eq. |
| Environmental Disclosure | Product Environmental Profile |

Use Better



Materials and Substances

| | |
|--|---|
| Packaging made with recycled cardboard | No |
| Packaging without single use plastic | No |
| SCIP Number | C0aab7c2-431b-4ae8-8198-feeb17a74461 |
| EU RoHS Directive | Compliant By Exemption |
| REACH Regulation | Reference contains Substances of Very High Concern above the threshold |
| California proposition 65 | WARNING: This product can expose you to chemicals including: Lead and lead compounds, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov |

Use Longer




Lifetime extension

| | |
|--------|----|
| Repair | No |
|--------|----|

Use Again

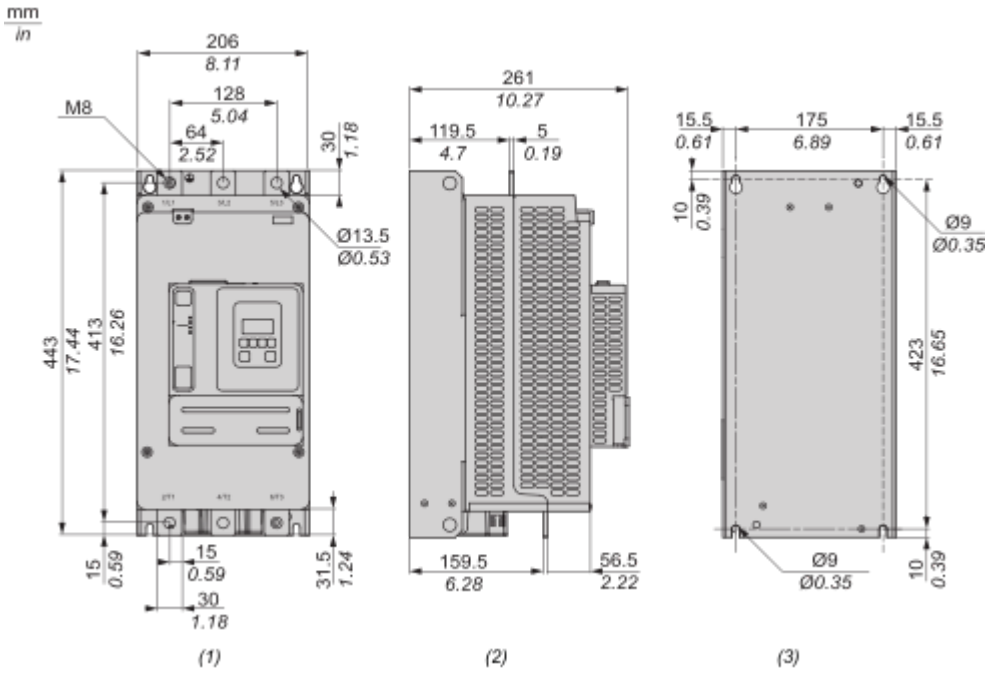


Repack and remanufacture

| | |
|---------------------|--|
| Circularity Profile | End of Life Information |
| Removable battery | Yes |
| Take-back | No |
| WEEE Label |  The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins. |

Dimensions Drawings

Dimensions

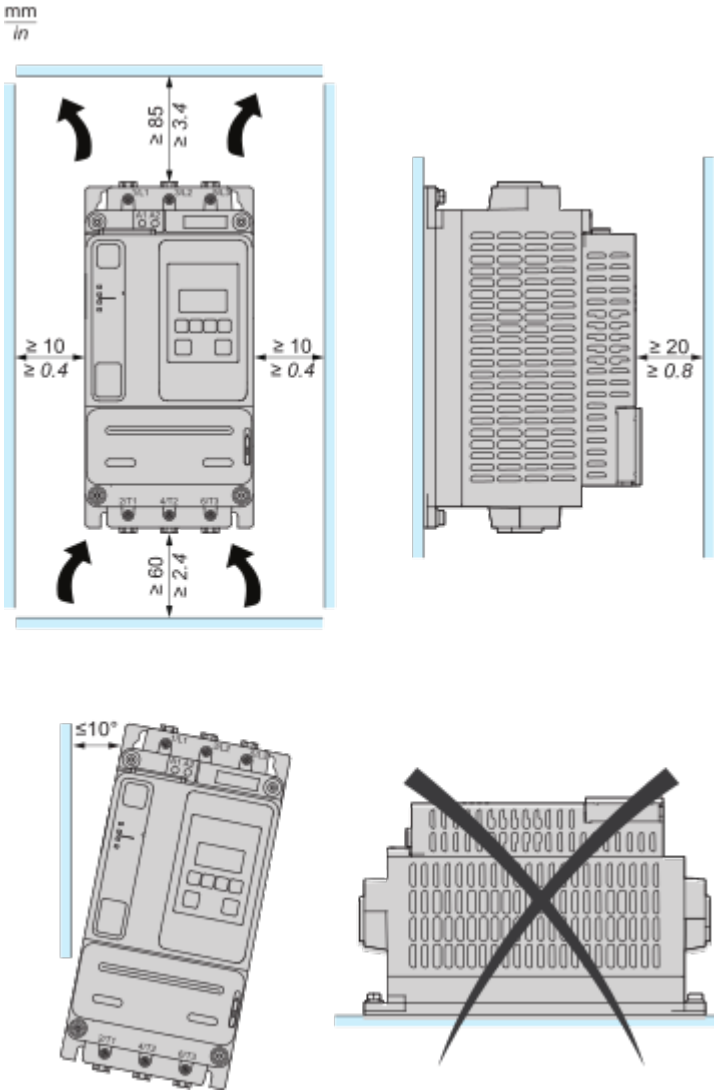


- (1) : Front
- (2) : Side
- (3) : Rear

Mounting and Clearance

Mounting Position

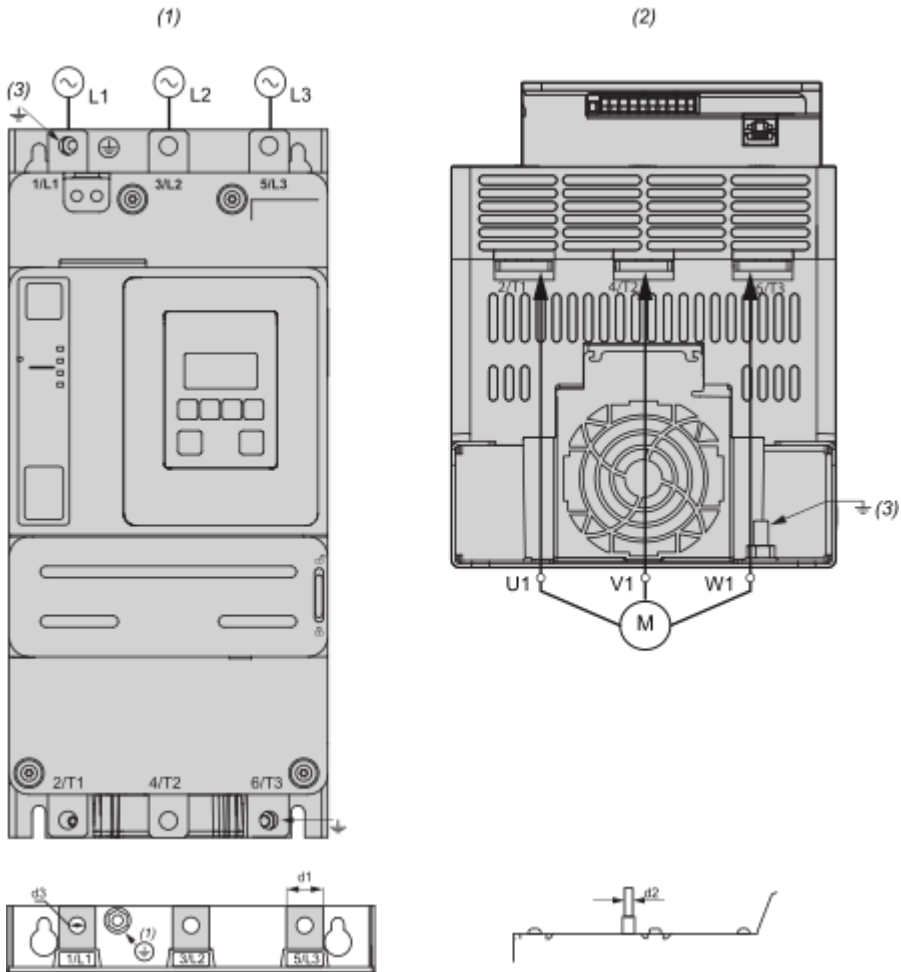
The soft starter is designed to be mounted inside cabinets vertically at $\pm 10^\circ$ for cooling purposes. Respect the minimum clearances so that the cooling air can circulate from the bottom to the top of the soft starter. The minimum clearances apply to any device close to the soft starter such as circuit breakers, fuses and contactors. Do not install the soft starter above heating elements.



Connections and Schema

Wiring

Wiring the Power Part



1/L1, 3/L2, 5/L3 : Mains supply inputs

2/T1, 4/T2, 6/T3 : Outputs to motor

(1) : Mains side

(2) : Motor side (bottom)

(3) : Ground connection

Connection In Line, With Line Contactor, Type 1 or 2 Coordination, 2-wire control or 3-wire control

Line contactor controlled based on RUN & STOP or on detected error.

Use relay output R1 set to [Mains Contactor]



- (1) : Installation of additional fast-acting fuses is mandatory to upgrade to type 2 coordination according to IEC 60947-4-2.
- (2) : Take into account the electrical characteristics of the relays.
- (3) : The transformer must supply 110...230 Vac -15%...+10%, 50/60Hz.
- (4) : 3-wire control or 2-wire control.
- (5) : Select the appropriate voltage surge suppressor.

| Designation | Component | Description |
|-------------|------------------------------------|---|
| Q1 | Circuit breaker | Short circuit protection device for the motor |
| Q2 | Circuit breaker | Short circuit protection device for the primary of the transformer |
| Q3 | Fast acting fuses | Short circuit protection device of the soft starter to be used only when type 2 coordination according to IEC 60947-4-2 is required |
| Q4 | Circuit breaker | Short circuit protection device for the secondary of the transformer |
| Q5 | Circuit breaker | Short circuit protection device for the control part of the soft starter |
| KM1 | Contactors | Line contactors |
| S1 | Emergency Stop push-button | Emergency Stop to de-energized KM1 line contactors |
| S4 | Normally close contact push-button | STOP command for 3-wire control |
| S5 | Normally open contact push-button | RUN command for 3-wire control |

| | | |
|----|---|--------------------------------------|
| S6 | Selector switch, 2 positions, stay-put, normally open contact | RUN/STOP. command for 2-wire control |
|----|---|--------------------------------------|

Connection In Line, With Line Contactor, Type 1 or 2 Coordination, 2-wire or 3-wire

Line contactor controlled by Power ON and Power OFF push-buttons or detected error.

Use relay output R1 set to [Operating State Fault] (factory setting)

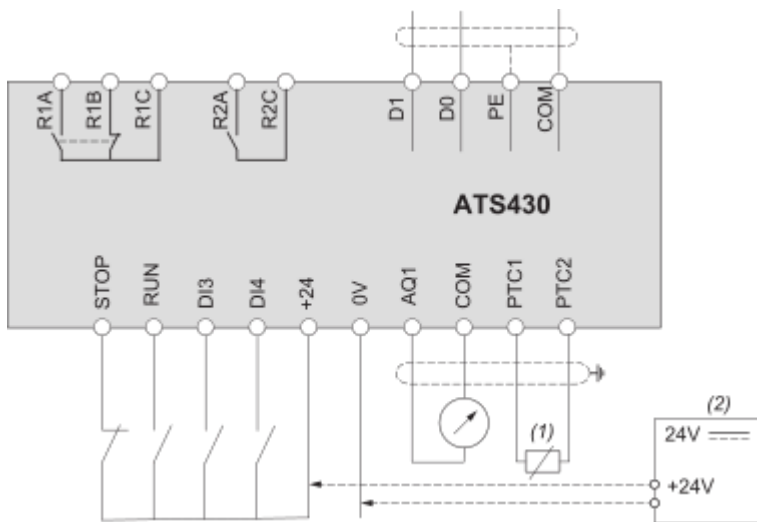


- (1) : Installation of additional fast-acting fuses is mandatory to upgrade to type 2 coordination according to IEC 60947-4-2.
- (2) : Take into account the electrical characteristics of the relays.
- (3) : The transformer must supply 110...230 Vac -15%...+10%, 50/60Hz.
- (4) : 3-wire control and 2-wire control.
- (5) : Select the appropriate voltage surge suppressor.

| Designation | Component | Description |
|-------------|-------------------|--|
| Q1 | Circuit breaker | Short circuit protection device for the motor |
| Q2 | Circuit breaker | Short circuit protection device for the primary of the transformer |
| Q3 | Fast acting fuses | Short circuit protection device of the soft starter to be used only when type 2 coordination |
| Q4 | Circuit breaker | Short circuit protection device for the secondary of the transformer |

| | | |
|-----|---|--|
| Q5 | Circuit breaker | Short circuit protection device for the control part of the soft starter |
| KM1 | Contactors | Line contactors |
| S1 | Emergency Stop push-button | Emergency Stop to de-energized KM1 line contactors |
| S2 | Normally close push-button | Power OFF |
| S3 | Normally open push-button | Power ON |
| S4 | Normally close contact push-button | STOP command for 3-wire control |
| S5 | Normally open contact push-button | RUN command for 3-wire control |
| S6 | Selector switch, 2 positions, stay-put, normally open contact | RUN/STOP command for 2-wire control |

Control Block Wiring Diagram



R1A, R1B, R1C : Programmable relay R1

R2A, R2C : Relay assigned to End of starting

STOP, RUN, DI3, DI4 : Digital inputs

AQ1: Analogue output

PTC1, PTC2 : PTC connection

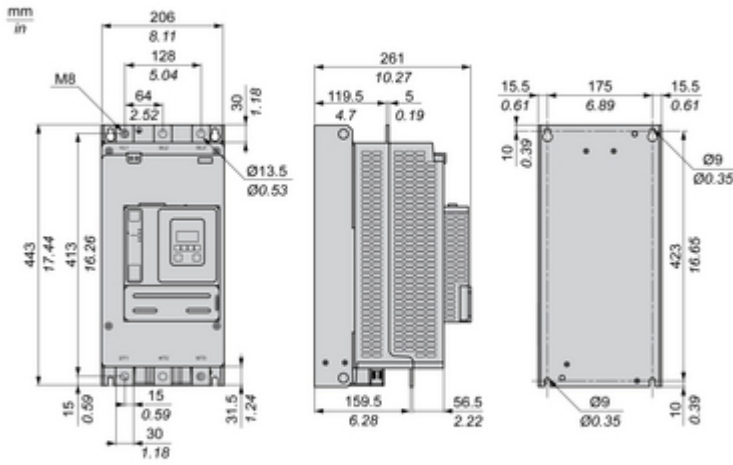
D0, D1 : Serial link based on 2-wire Modbus over serial line electrical interface

(1) : 2 wire PTC

(2) : Optional, in case of +24 External Supply usage

Technical Illustration

Dimensions



Technical Illustration

Wiring diagram



Image of product / Alternate images

Alternative





